

INSTALLATION GUIDE FOR THE BCMGUNFIGHTER STOCK



Congratulations on your purchase of the BCMGUNFIGHTER Stock, offering one of the lightest stocks on the market with the strongest locking mechanism available for a Mil-Spec receiver extension tube. **This stock is compatible ONLY with Mil-Spec AR-style platforms.** BCM products have been developed, tested, and evaluated by some of the world's best gunfighters. To learn more about them and their training classes please visit: <http://www.bravocompanymfg.com/gunfighters>

Warnings and Tips for the Installer/Gunsmith and the Owner of the Product:

- It is recommended that this stock be installed by a qualified gunsmith with understanding of the weapon platform that the stock is being installed on.
- Temperature can affect the dimensions of the component parts. Keep in mind that parts are at their 'nominal' temperature for installation at 68° F. Warmer parts will install easier than cold parts.
- **NEVER use an oven to bake or heat parts. NEVER heat polymer components such as the BCMGUNFIGHTER Stock. Instead, let it acclimate to room temperature (optimally 68° F) to aid in the installation process.**

Installation Instructions for the BCMGUNFIGHTER Stock (GFS):

1. **WARNING: Make sure that the weapon is unloaded, the magazine has been removed, and the chamber is empty.**
2. Remove the existing stock.
3. Place stock onto the end of receiver extension and slide until it stops. (See Fig. 1.) **Do not force.** If the stock does not fit, confirm that the tube is Mil-Spec diameter.
4. Squeeze external hand lever until holes on both sides of the stock align with the holes inside the stock. (See Fig. 1.)
5. Insert a rod (diameter of an AR-style platform firing pin) into the holes, until the rod is visible through and protruding to the other side. (See Fig. 1.)
6. Pull external hand lever down while keeping tool (rod) engaged inside the holes. (See Fig. 2.)
7. Slide stock completely onto the receiver extension. (See Fig. 2.) If it will not slide, pull down on rod/tool while trying to slide on. **NEVER use a hammer to force the stock onto the receiver.**
8. Remove tool (rod) and the latch should engage the locking slot.
9. To remove the stock, repeat Steps 1, 4, 5 and 6; then pull stock off of the receiver extension.
10. **WARNING: Before firing a live cartridge, perform a complete function test of the weapon as recommended by the manufacturer of the platform.** It is the responsibility of the installer to ensure that the weapon is in proper working order before the weapon is fired.

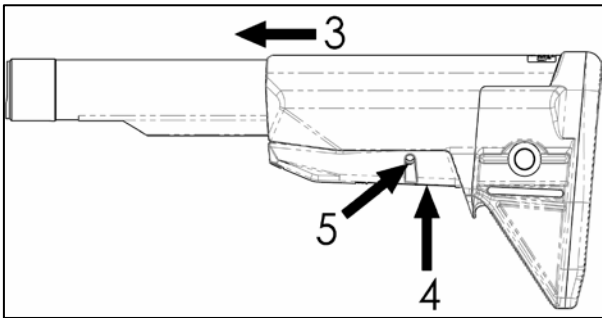


Figure 1.

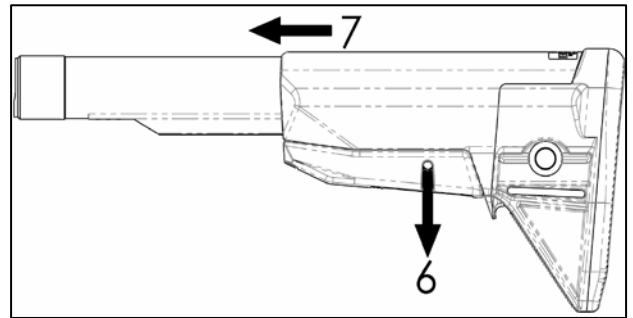


Figure 2.

CAUTION: The stock should be regularly inspected to ensure optimal performance and safety and to check for replacement of worn or damaged parts.

WARNING: NEVER alter or modify your stock. DOING SO COULD CREATE RISK OF PROPERTY DAMAGE, BODILY INJURY, OR DEATH.